

KING PIPEGRADE®

Black PE-4710 High Density Polyethylene

Tolerance information:

K-Stran™

Gauges 1/8" through 1-1/2" ± 5% | Length and width plus only at room temperature

Compression Molding

Gauges greater than 1" and under 1-1/2" ± 10% | Gauges 1-1/2" and greater plus only | Length and width plus only at room temperature

Custom thickness up to 25"/635mm with our King Size Blocks and Massive Shapes

Custom Sizes Available up to 96" width and 100'+ in length

Properties	Units	ASTM	Nominal Values
Density	g/cc	D792	0.961
Tensile Strength @ Break	psi	D638	5,510
Tensile Strength @ Yield	psi	D638	3,630
Elongation @ Break	%	D638	600
Flexural Modulus 2% secant	psi	D790	150,000
Notched Izod Impact	ft.lbs./in. ²	D256	9.2
Brittleness Temp.	°C (°F)	D746	-118°C (-180°F)
Vicat Softening Temp.	°C (°F)	D1525	126°C (259°F)
Environmental Stress Crack Resistance	hrs	D1693C	>5,000
Notch Tensile (PENT)	hrs	F1473	>10,000

All values are determined on specimens prepared according to ASTM Standards.

Nominal values should not be interpreted as specifications.

Listed by the Plastic Pipe Institute as a PE4710 material with Hydrostatic Design Basis of 1600 psi @ 73°F and 1000 psi @ 140°F.

King PipeGrade® meets ASTM D3350 cell class 445574C.

King PipeGrade® is NSF approved for standard 14 and complies with ANSI/NSF standard 61.

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